



## **Method Development, Validation and Degradation Studies of Imatinib Mesylate by UPLC**

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### **Authors' contributions**

*This work was carried out in collaboration between both authors. Both authors read and approved the final manuscript.*

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## **ABSTRACT**

**Background:** A simple, reliable and economical method was used for the study of imatinib mesylate. The optimized chromatographic conditions were determined by using a C18 intersil ODS (250 X 4.6 mm X 5µm) and a mobile phase containing phosphate buffer (pH 3.0): Acetonitrile: Methanol (40:30:30) v/v was pumped at 1 ml/min flow rate. The injected sample volume is 20 µL and the analytes were eluted at 254 nm.

**Results:** The Retention time of imatinib mesylate was 3.503 minutes. The system suitability percentage RSD of imatinib mesylate is 0.27. The Assay of imatinib mesylate was found to be 99.37%. The imatinib mesylate LOD, LOQ values of were found to be 0.901 and 2.73µg/ml. Regression equation was found to be  $y = 96.59x + 10.76$  from linearity calibration graph. Imatinib mesylate was degraded in acid and peroxide stress conditions, and no degradation was obtained in base, photolytic and thermal conditions.

**Conclusion:** The reliable UPLC method validation data observed that which can be used for analyzing routine quality control. The method is economical due to the run time is reduced, which can be used in regular quality control tests in the industry.

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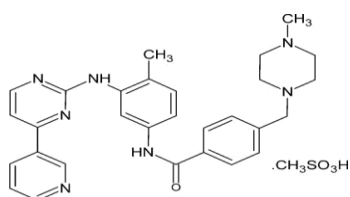
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**Keywords:** Imatinib mesylate; retention time; validation; degradation studies; % RSD.

## 1. INTRODUCTION

Imatinib is a cancer medication prescribed to treat leukemia and gastrointestinal tumors. It operates by inhibiting proteins associated with cancer cell growth to relieve symptoms, prevent the spread of cancer cells, and aid other treatments. Imatinib is one of the newest anticancer drugs in the market and was one of the first drugs to be pushed through the Food and Drug Administration's (FDA) fast track designation for approval [1]. Imatinib is an antineoplastic drug used to treat leukemia, especially chronic myelogenous leukemia (CML). Imatinib is a tyrosine kinase inhibitor (TKI). A kinase is an enzyme that promotes cell growth. Imatinib mesylate is a small molecule that inhibits the c-Abl protein tyrosine kinase, a kinase specifically important for the proliferation of CML [2].

The chemical name of imatinib mesylate is 4-(4-methyl-piperazin-1-yl-methyl)-N-[4-methyl-3-(4-pyridin-3-yl-pyrimidin-2-yl-amino)-phenyl]-benzamide methanesulfonate. The imatinib mesylate chemical structure was shown in Fig. 1. Stability testing forms an important part of the process of drug product development. The purpose of stability testing is to provide evidence on how the quality of a drug substance varies with time under the influence of a variety of environmental factors such as temperature, oxidation, and light, which enables establishing shelf life recommended by the International Conference on Harmonization (ICH) guidelines [3]. Literature survey revealed for few analytical methods reported in the estimation of imatinib mesylate in bulk and pharmaceutical dosage form [4-12]. The current study aimed to develop a faster chromatographic technique a simple, specific, precise, and accurate reverse-phase ultra-performance liquid chromatography (UPLC) that can result in shorter analysis times without compromising on the resolution and sensitivity. The imatinib mesylate chemical structure was shown in Fig. 1.



**Fig. 1. Molecular structure of imatinib mesylate**

## 2. MATERIALS AND METHODS

### 2.1 Chemicals and Reagents

Active pharmaceutical ingredient of imatinib mesylate was procured as gift sample from API industry and marketed formulation was procured from local pharmacy store. HPLC Grade methanol, Acetonitrile and di potassium hydrogen phosphate were procured from Avantor performance materials Ltd. HPLC water was procured from martin synges pharma science pvt ltd.

### 2.2 Instrumentation

UPLC Agilent company model NO-1290 chromatographic method set with quaternary pumps with UV detector. Chromatograms were recorded by using open lab software.

### 2.3 Chromatographic Conditions

Mobile Phase: Phosphate Buffer (pH 3.0): Acetonitrile: Methanol (40:30:30 v/v)

Column: C18 intersil ODS (250 X 4.6 mm X 5µm)

Column temperature: 25°C

Detection wavelength: 254 nm

Run time: 10 min

Sample volume: 20 µl

### 2.4 Solvents

The chemical reagents methanol, acetonitrile (ACN), standard and sample solutions were filtered through 0.45 µm. Phosphate Buffer (2.5 gr sodium di hydrogen phosphate dissolved in 1000 ml water and add 1ml of triethylamine (TEA), pH to 3.0 with ortho phosphoric acid).

### 2.5 Preparation of Standard Stock Solution

50 mg of imatinib mesylate standard sample transferred in 50 ml of volumetric flask and dissolved in methanol and make up to 50 ml with methanol. The resulting solution concentration is 1000 µg/ml. This solution is considered as

standard stock. From above standard stock solution transfer 10 ml solution in to 100 ml of volumetric flask and diluted with methanol up to the mark. The resulting solution concentration is 100 µg/ml.

## 2.6 Preparation of Sample Stock Solution

50 mg of imatinib mesylate API sample dissolved in methanol and make up to 50 ml with methanol. The resulting solution concentration is 1000 µg/ml. This solution is considered as sample stock. From above sample stock solution transfer 10 ml solution in to 100 ml of volumetric flask and diluted with methanol up to the mark. The resulting solution concentration is 100 µg/ml.

## 2.7 Selection of Analytical Wavelength

To analyte sample solution wavelength maximum was determined by ultraviolet spectroscopy over the range of 200-400 nm from resultant spectrum wavelength at 254 nm was chosen in this maximum absorption drug occurs. This wave length considered for analysis. The UV spectrum of imatinib mesylate was given in Fig. 2.

## 2.8 Method Validation

### 2.8.1 System suitability

System suitability parameters were estimate by standard preparation replicates injected by instrument and to check the system performance. System suitability % RSD was

determined by using standard solution of imatinib mesylate 6 replicate injections (16 ppm).

### 2.8.2 Linearity

Linearity method was performed within the concentration range of 4-24 µg/mL of imatinib mesylate. The regression coefficient was determined form linearity calibration graph.

### 2.8.3 Specificity / Selectivity

Specificity method was checked for the existence of probable interferences by estimation of chromatograms obtained from solvent blank, standard and placebo sample. There is no retention times data interference with blank, standard and placebo sample and the developed method is specific.

### 2.8.4 Precision

Analyzing 6 replicates of imatinib mesylate the concentration is 16 µg/ml in method precision. For intraday & inter day precision is performed in different times & different days by using 12 µg/ml, 16 µg/ml & 20 µg/ml for. Precision % RSD was calculated.

### 2.8.5 Accuracy

Accuracy was performed by spiking standard imatinib mesylate sample in suitable concentrations. The accuracy is done at intervals of 50%, 100% and 150%. The % recoveries and % RSD determined.

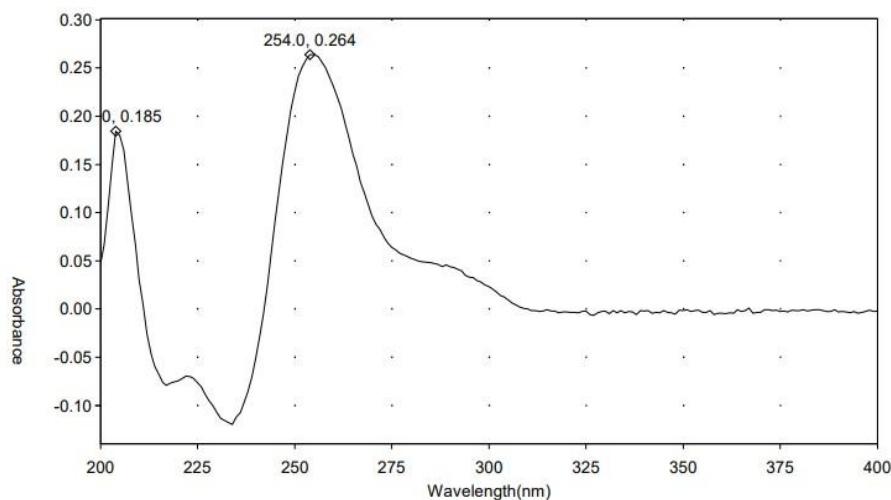


Fig. 2. UV spectra of imatinib mesylate

### 2.8.6 Robustness

Robustness was performed by small deliberate variations in the exploratory conditions. The chromatographic methods changes in flow rate ( $1.0 \pm 0.2$  ml/min) and wavelength ( $254 \text{ nm} \pm 5$  nm).

### 2.8.7 Assay

The label claim of imatinib mesylate 100 mg and marketed formulation % purity was determined.

## 2.9 Degradation Studies

The different degradation studies were performed in imatinib mesylate to get degradation products.

### 2.9.1 Acid degradation study

1.0 mg of imatinib mesylate was transferred in 10 ml of volumetric flask and dissolve in methanol and make up to mark with methanol. The resulting solution concentration is  $100 \mu\text{g/mL}$ . Pipette out 0.3 ml from above solution taken in 10 ml volumetric flask. This solution subjected to acid hydrolytic condition in the presence of 0.1 N HCl concentration at  $80^\circ\text{C}$  for 5 hours. These solutions neutralized by 1ml of methanolic NaOH and make up to 10ml with methanol. The resulting solution was filtered through the  $0.45\mu$  membrane filter and injected in UPLC.

### 2.9.2 Base degradation study

1.0 mg of imatinib mesylate was transferred in 10 ml of volumetric flask and dissolve in methanol and make up to mark with methanol. The resulting solution concentration is  $100 \mu\text{g/mL}$ . Pipette out 0.3 ml from above solution transferred in three different 10ml volumetric flasks. These solutions subjected to alkali hydrolytic conditions in the presence of different concentrations of 0.1N NaOH at  $80^\circ\text{C}$  for 5 hours, 0.5N NaOH at  $100^\circ\text{C}$  for 8 hours and 1N NaOH at  $120^\circ\text{C}$  for 24 hours. These solutions neutralized by 1ml of methanolic HCl and diluted up to 10ml with methanol. The resulting solutions were filtered through the  $0.45\mu$  membrane filter and injected in UPLC.

### 2.9.3 Peroxide degradation study

1.0 mg of imatinib mesylate was transferred in 10ml of volumetric flask and dissolve in methanol

and make up to mark with methanol. The resulting solution concentration is  $100 \mu\text{g/mL}$ . Transfer 0.3 ml from above solution taken in 10ml volumetric flasks diluted up to 10 ml with methanol. This solution subjected to of 3%  $\text{H}_2\text{O}_2$  at  $80^\circ\text{C}$  for 5 hours. The resulting solution was filtered through the  $0.45\mu$  membrane filter and injected in UPLC.

### 2.9.4 Photolytic degradation study

1.0 mg of imatinib mesylate transferred in 10ml of volumetric flask and dissolves in methanol and make up to mark with methanol. The resulting solution concentration is  $100 \mu\text{g/mL}$ . Pipette out 0.3 ml from above solution taken in four 10ml volumetric flasks and diluted with methanol. The photochemical stability of the drug was studied by exposing the solution to UV light by kept the beaker in UV chamber for 5 hours, 24 hours, 2 days and 5 days. The stability of sample evaluated by recorded chromatograms.

### 2.9.5 Thermal degradation study

The imatinib mesylate sample was spread uniformly in the petri dish and wrapped in aluminum foil placed in oven at  $80^\circ\text{C}$  for 5 hours,  $100^\circ\text{C}$  for 24 hours, and  $120^\circ\text{C}$  for 3 days and  $150^\circ\text{C}$  for 5 days in hot air oven. The sample was withdrawn on different time and different days and the resultant sample solution stability determined from recorded chromatograms.

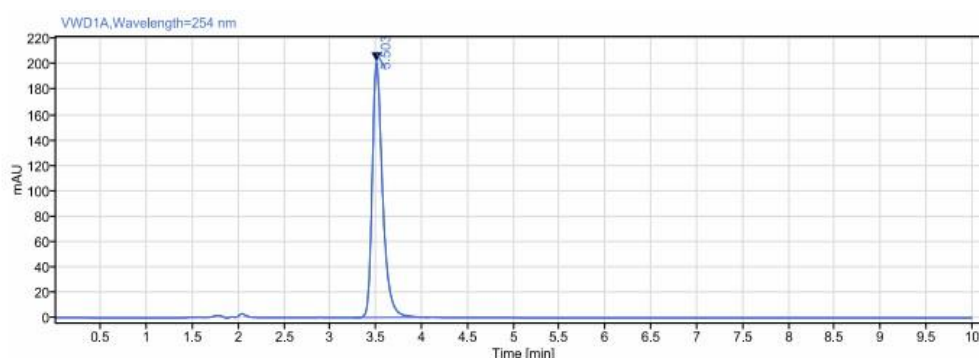
### 2.9.6 Degradation characterization

Isolation, characterization and structure elucidation of degradation products was performed by using mass spectroscopy.

## 3. RESULTS AND DISCUSSION

### 3.1 Optimization Chromatography Method

The optimized chromatography conditions performed with C18 intersil ODS (250 X 4.6 mm X  $5\mu\text{m}$ ), mobile phase composition phosphate buffer (pH 3.0): acetonitrile: methanol (40:30:30 v/v) and flow rate 1 ml/min was selected as highly advanced technique. The different trials were performed using various columns and different proportion of mobile phase based on the reported methods and optimized chromatogram was shown in Fig. 3.



Signal: VWD1A,Wavelength=254 nm

Compound Name	Peak Retention Time	Area	Height	Area%	Peak Tail Factor	Peak Plates Per Meter USP
Imatinib mesylate	3.503	1598.02	201.95	100.00	1.42652	33132.20600

Fig. 3. Optimization method chromatogram of imatinib mesylate

### 3.2 Method Validation

#### 3.2.1 System suitability

System suitability parameters such as theoretical plates greater than 2000, tailing factor less than 2, resolution more than 2, % RSD of peak areas less than 2%. In this present method, all parameters were conventional within acceptance range and results were given in Table 1.

#### 3.2.2 Linearity

Linearity was determined in the range of 4 µg/mL to 24 µg/mL. Regression equation obtained for imatinib mesylate was found to be  $y = 96.59x + 10.76$  and correlation coefficient was found to be 0.999. The linearity graph is shown in Fig. 4. The linearity values data is given in Table 2.

Table 1. System suitability data of imatinib mesylate

S. No.	Rt	Peak Area	Theoretical Plates	Tailing factor
1	3.493	1615.39	31986.95970	1.45371
2	3.491	1608.98	32025.51006	1.44385
3	3.491	1613.14	32798.57352	1.44517
4	3.491	1612.38	32642.02000	1.45192
5	3.488	1616.40	31849.16083	1.48433
6	3.489	1622.22	33582.31260	1.45200
		<b>Avg:1614.752</b>		
		<b>S.D: 4.482</b>		
		<b>% RSD: 0.278</b>		

Table 2. Linearity data of imatinib mesylate

S. No.	Concentration (µg/mL)	Peak area
1	4	386.65
2	8	785.85
3	12	1173.37
4	16	1570.14
5	20	1947.75
6	24	2314.81
<b>Linearity Equation</b>		$y = 96.59x + 10.76$
		$r^2 = 0.999$

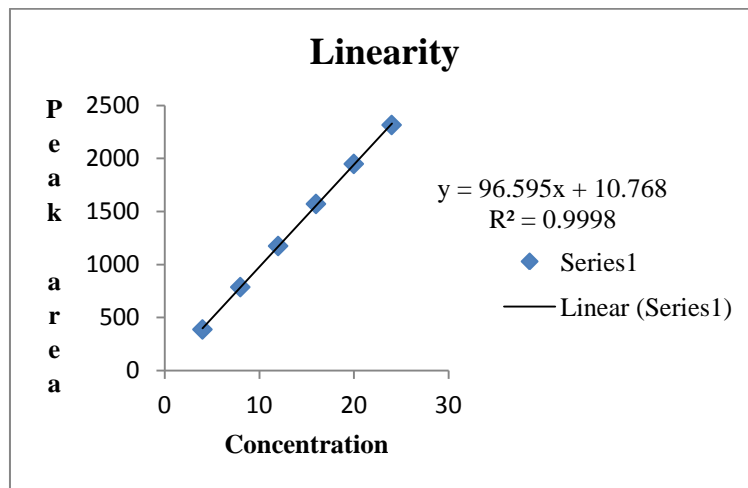


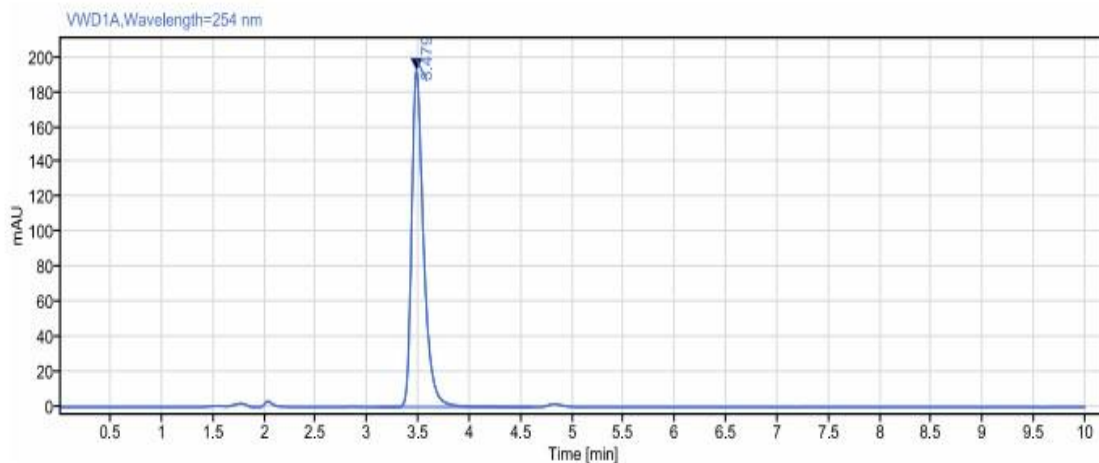
Fig. 4. Linearity graph of imatinib mesylate

**3.2.3 Specificity / Selectivity**

Chromatograms of standard (16 µg/mL) and sample preparation (16 µg/mL) were given in Figs. 5 & 6 respectively. No interference was observed in blank solvent and excipients used in formulation of imatinib mesylate peak.

**3.2.4 Precision**

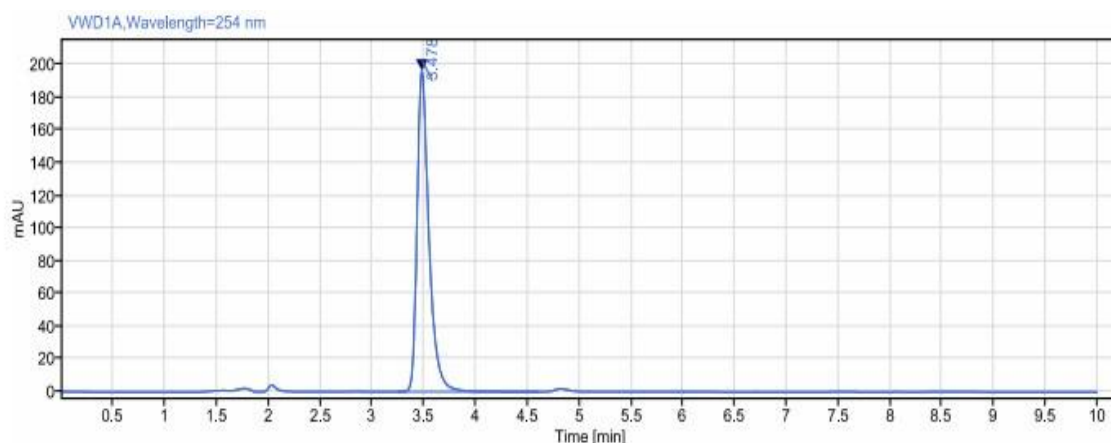
% RSD values of method precision, intraday and interday precision were obtained according to acceptance range that is less than 2. The results of method precision were shown in Table 3 and intraday and interday precision results were shown in Table 4.



Signal: VWD1A, Wavelength=254 nm

Compound Name	Peak Retention Time	Area	Height	Area%	Peak Tail Factor	Peak Plates Per Meter USP
Imatinib mesylate	3.479	1560.72	192.03	100.00	1.45592	31098.65776

Fig. 5. Specificity chromatogram of imatinib mesylate standard



Signal: VWD1A, Wavelength=254 nm

Compound Name	Peak Retention Time	Area	Height	Area%	Peak Tail Factor	Peak Plates Per Meter USP
Imatinib mesylate	3.478	1569.08	195.97	100.00	1.48335	32290.46124

Fig. 6. Specificity chromatogram of imatinib mesylate sample

Table 3. Method precision of imatinib mesylate

S. No.	Concentration (µg/ml)	Peak area
1	16	1568.85
2	16	1572.89
3	16	1575.65
4	16	1574.94
5	16	1574.08
6	16	1577.97
Mean = 1574.063		
SD = 3.069		
% RSD = 0.195		

Table 4. Intraday and interday precision of imatinib mesylate

Concentration (µg/mL)	Intraday Precision			Interday Precision		
	12	16	20	12	16	20
Peak area	1170.03	1561.55	1946.21	1217.85	1569.71	1963.66
	1174.23	1565.90	1962.97	1219.82	1568.77	1945.63
	1175.18	1568.75	1946.46	1180.45	1570.51	1962.25
Mean ± SD	1173.14 ± 2.74	1565.40 ± 3.62	1951.88 ± 9.60	1206.04 ± 22.18	1569.66 ± 0.87	1957.18 ± 10.02
% RSD	0.23	0.23	0.49	1.83	0.05	0.51

### 3.2.5 Accuracy

The % recoveries and % RSD values were obtained according to acceptance limits. The results of recovery studies are shown in Table 5.

### 3.2.6 Robustness

% RSD of imatinib mesylate values were found to be below 2% at various conditions, so the method was robust. The robustness values shown in Table 6.

**Table 5. Accuracy data of imatinib mesylate**

Level (%)	Sample conc. (µg/mL)	Standard Conc. (µg/mL)	Total conc. (µg/mL)	Peak area	Amount recovered (µg/mL)	Mean % Recovery ± S.D	% RSD
50%	8	4	12	1172.49	11.61	96.98 ± 0.30	0.31
				1173.37	11.62		
				1178.78	11.68		
100%	8	8	16	1574.74	15.60	97.21 ± 0.25	0.26
				1566.98	15.52		
				1568.75	15.54		
150%	8	12	20	1946.21	19.28	96.73 ± 0.58	0.55
				1965.26	19.47		
				1947.75	19.29		

**Table 6. Robustness data of imatinib mesylate**

Parameter	Change in flow rate (1 ± 0.2 ml/min)		Change in wave length (254 ± 5 nm)	
	0.8 ml	1.2 ml	249 nm	259 nm
Retention time	5.632	5.637	3.475	3.469
Tailing Factor	1.51948	0.96902	1.46281	1.48278
Theoretical plate	37194.14398	33557.65011	31236.60780	30673.79046
Peak area	1612.25	1598.22	1600.65	155.75
Mean	1605.235		1598.200	
S.D	9.921		3.465	
% RSD	0.61		0.21	

### 3.2.7 Assay

The percentage purity of imatinib mesylate was found to be 99.37% and results were given in Table 7.

### 3.3 Degradation Studies

Degradation peaks were not observed in alkali, photolytic and thermal conditions. Degradation peaks were observed in acidic and peroxide conditions. The degradation chromatograms were shown in Fig. 7. The results of degradation methods data shown in Table 8.

#### 3.3.1 Acidic condition degradation peak characterization

Characterization of isolated DP was performed using mass spectrum. The mass of the degradation product was acquired in the (+) ionization mode and it is shown in Fig. 8. The imatinib mesylate m/z is 495.28 (+) and actual mass is 494.28. The degradation product m/z is 395.05(+) and actual mass is 394.17. Mass

spectra suggest the molecular weight of degradation product is 394.45, which was 100 mass units less than imatinib mesylate. The proposed degradation product molecular formula was found to be C<sub>24</sub>H<sub>20</sub>N<sub>5</sub>O which matches with molecular weight of 394.45.

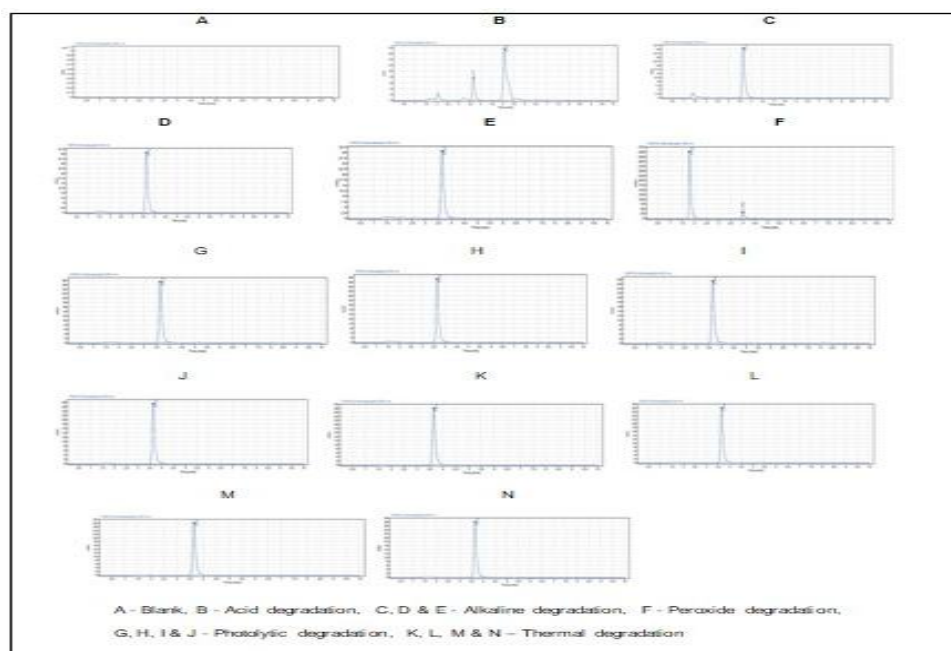
#### 3.3.2 Peroxide condition degradation characterization

Characterization of isolated DP was performed using mass spectrum. The mass of the degradation product was acquired in the (+) ionization mode and it is shown in Fig. 9. The imatinib mesylate m/z is 495.28 (+) and actual mass is 494.28. The degradation product m/z is 248.02(+) and actual mass is 247.10. Mass spectra suggest the molecular weight of degradation product is 247.27, which was 247 mass units less than imatinib mesylate. The proposed degradation product molecular formula was found to be C<sub>15</sub>H<sub>11</sub>N<sub>4</sub> which matches with molecular weight of 247.27.



**Table 7. Assay data of imatinib mesylate**

S. No.	Peak area	
	Standard	Sample
1	1654.23	1647.60
2	1663.97	1655.52
3	1655.32	1647.44
4	1665.53	1656.29
5	1663.97	1643.62
<b>Mean</b>	1660.604	1650.094
<b>S.D</b>	5.373	5.545
<b>% RSD</b>	0.324	0.336
<b>% Purity</b>	99.37	



**Fig. 7. Degradation chromatograms of imatinib mesylate**

**Table 8. Degradation methods data of Imatinib mesylate**

Type of degradation	Condition for degradation			% Degradation	
	Strength of solution	Temperature (°C)	Time period (hours/days)		
<b>Acid</b>	0.1 N HCl	80 °C	5 hours	79.03 %	
	0.1 N NaOH	80 °C	5 hours	No Degradation	
	0.5 N NaOH	100 °C	8 hours	No Degradation	
<b>Base</b>	1 N NaOH	120 °C	12 hours	No Degradation	
<b>Oxidation</b>	3 % H <sub>2</sub> O <sub>2</sub>	80 °C	5 hours	91.35 %	
<b>Photolytic</b>	UV Chamber	-----	5 hours	No Degradation	
			24 hours	No Degradation	
			2 days	No Degradation	
			5 days	No Degradation	
			5 hours	No Degradation	
<b>Thermal</b>	Hot air oven	80 °C	5 hours	No Degradation	
			100 °C	24 hours	No Degradation
			120 °C	3 days	No Degradation
			150 °C	5 days	No Degradation

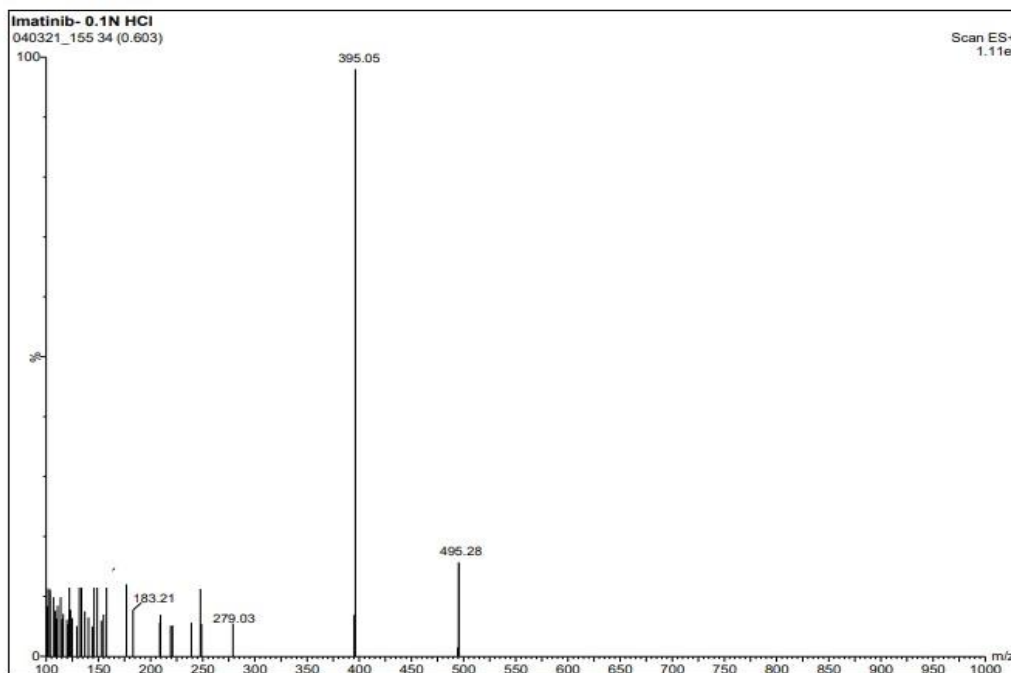


Fig. 8. Mass spectra of acidic condition degradation product

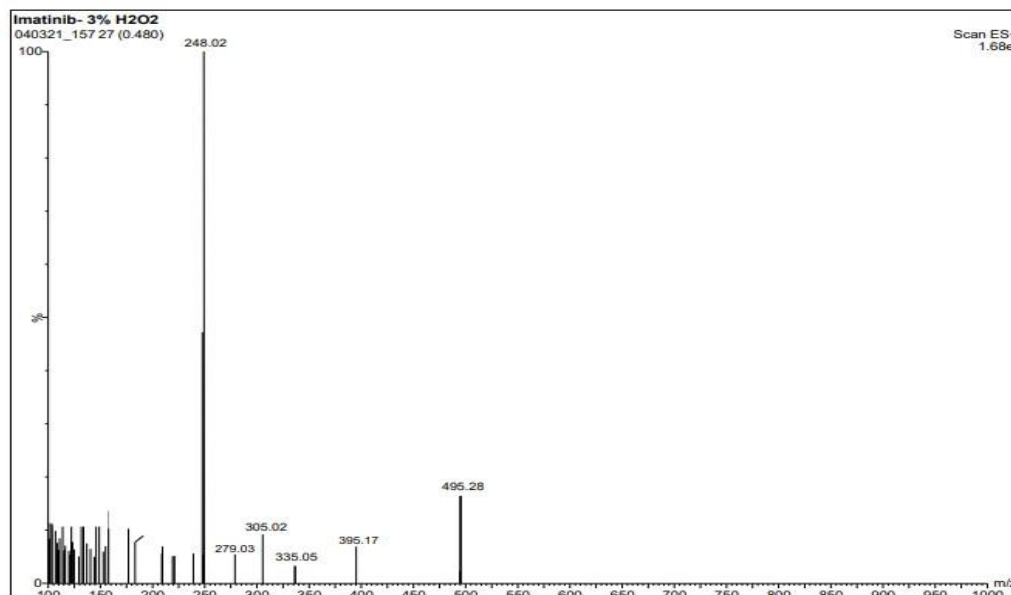


Fig. 9. Mass spectra of peroxide condition degradation product

#### 4. CONCLUSION

The UPLC method validation data show that this is a reliable method which can be used for analyzing regular quality control. The advanced UPLC method was determined to be specificity, linearity, precision, intermediate precision,

accuracy, degradation studies and characterization by mass spectroscopy. This UPLC analytical method, the elution time and run time is reduced, which proves that the method is economical and widely acceptable, also simple and practical, which can be used in routine quality control tests in the industry.

## CONSENT AND ETHICAL APPROVAL

It is not applicable.

## ACKNOWLEDGEMENT

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## COMPETING INTERESTS

Authors have declared that no competing interests exist.

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